Propellant APS Flake Series

Thales Australia Limited

Chemwatch Hazard Alert Code: **3**

Chemwatch: **5204-87**
Version No: **9.1.1.1**
Safety Data Sheet according to WHS and ADG requirements

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S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Propellant APS Flake Series
Synonyms	APS150, APS250, APS350, APS450, APS550, APS650, APS950
Proper shipping name	POWDER, SMOKELESS
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Propellant.

Details of the supplier of the safety data sheet

Registered company name	**Thales Australia Limited**
Address	Bayly Street, Mulwala NSW 2647 Australia
Telephone	03 5742 2200
Fax	03 5744 1873
Website	www.thalesgroup.com.au
Email	Not Available

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Emergency telephone number

Association / Organisation	**Thales Australia Mulwala Facility**
Emergency telephone numbers	03 5742 2200
Other emergency telephone numbers	Not Available

Steve's Wholesale Ltd
0274 905 708

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification [1]	Explosive Division 1.3, Specific target organ toxicity - repeated exposure Category 2, Chronic Aquatic Hazard Category 3
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI*

Label elements

Hazard pictogram(s)	

SIGNAL WORD	**DANGER**

Hazard statement(s)

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H203	Explosive; fire, blast or projection hazard.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P230	Keep wetted with phlegmatizer.
P250	Do not subject to grinding/shock/sources of friction.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P240	Ground/bond container and receiving equipment.
P273	Avoid release to the environment.

Precautionary statement(s) Response

P370+P380	In case of fire: Evacuate area.
P372	Explosion risk in case of fire.
P373	DO NOT fight fire when fire reaches explosives.
P314	Get medical advice/attention if you feel unwell.

Precautionary statement(s) Storage

P401	Store according to local regulations for explosives.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
9004-70-0	>85	nitrocellulose
122-39-4	<1	diphenylamine
Not Available	<5	inorganic potassium compounds
Not Available	<5	Ingredients determined not to be hazardous

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ‣ Wash out immediately with fresh running water. ‣ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ‣ Seek medical attention without delay; if pain persists or recurs seek medical attention. ‣ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ‣ Immediately remove all contaminated clothing, including footwear. ‣ Flush skin and hair with running water (and soap if available). ‣ Seek medical attention in event of irritation.
Inhalation	‣ If fumes or combustion products are inhaled remove from contaminated area. ‣ Lay patient down. Keep warm and rested. ‣ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ‣ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ‣ Transport to hospital, or doctor.

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Ingestion	▸ If swallowed do **NOT** induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▸ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Symptoms of vasodilation and reflex tachycardia may present following organic nitrate overdose; most organic nitrates are extensively metabolised by hydrolysis to inorganic nitrites. Organic nitrates and nitrites are readily absorbed through the skin, lungs, mucosa and gastro-intestinal tract.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

DANGER: Deliver media remotely.

- For minor fires: Flooding quantities only.
- For large fires: **Do not** attempt to extinguish.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting	**WARNING: EXPLOSIVE MATERIALS / ARTICLES PRESENT!** ▸ Evacuate all personnel and move upwind. ▸ Prevent re-entry. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ May be explosively reactive, detonate and release much heat. ▸ Wear full-body protective clothing with breathing apparatus. ▸ Prevent, by any means available, spillage and fire effluent from entering drains or watercourses. ▸ Fight from safe distances and protected locations. ▸ Use flooding quantities of water. ▸ **DO NOT** approach containers suspected to be hot. ▸ Cool any exposed containers not involved in fire from protected locations. ▸ Equipment should be thoroughly decontaminated after use. For Division 1.3 Explosives Evacuation is required is case of Emergency. For quantities of up to: ▸ 1000 kg, the evacuation distance is 100 metres ▸ 5000 kg, the evacuation distance is 150 metres ▸ 20000 kg, the evacuation distance is 200 metres ▸ 40000 kg, the evacuation distance is 250 meters
Fire/Explosion Hazard	Division 1.3 Substances, mixtures and articles which have a fire hazard and either a minor blast hazard or a minor projection hazard or both, but not a mass explosion hazard (a mass explosion is one which affects almost the entire quantity present virtually instantaneously): (i) combustion of which gives rise to considerable radiant heat; or (ii) which burn one after another, producing minor blast or projection effects or both Explosives are defined as substances which are capable by chemical reaction of producing gas at such a temperature and pressure and at such speed as to cause damage to the surroundings. Pyrotechnic substances are included even when they do not evolve gases Compatibility Group C explosives are propellant explosive substances or other deflagrating explosive substances or article containing such explosive substances. **WARNING: EXPLOSION HAZARD!** ▸ Combustible. ▸ Detonation may occur from heavy impact or excessive heating. ▸ Mixing with incompatible chemicals may cause expansion, decomposition or detonation. ▸ Heat affected containers remain hazardous. ▸ Explosives can supply own oxygen for combustion and smothering action of foam or dry chemical may be ineffective. ▸ Combustion or decomposition produces oxides of nitrogen (NOx), carbon monoxide (CO) and carbon dioxide (CO2).
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SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	**WARNING!: EXPLOSIVE.** BLAST and/or PROJECTION and/or FIRE HAZARD ‣ Clean up all spills immediately. ‣ Avoid inhalation of the material and avoid contact with eyes and skin. ‣ Wear impervious gloves and safety glasses. ‣ Remove all ignition sources. ‣ Use spark-free tools when handling. ‣ Sweep into non-sparking containers or barrels and moisten with water. ‣ Place spilled material in clean, sealable, labelled container for disposal. ‣ Flush area with large amounts of water.
Major Spills	**WARNING!**: EXPLOSIVE. ‣ Clear area of personnel and move upwind. ‣ Alert Fire Brigade and tell them location and nature of hazard. ‣ May be violently or explosively reactive. ‣ Wear full body protective clothing with breathing apparatus. ‣ Consider evacuation (or protect in place). ‣ In case of transport accident notify Police, Emergency Authority, Competent Explosives Authority or Manufacturer. ‣ No smoking, naked lights, heat or ignition sources. ‣ Increase ventilation. ‣ Use extreme caution to prevent physical shock. ‣ Use only spark-free shovels and explosion-proof equipment. ‣ Collect recoverable material and segregate from spilled material. ‣ Wash spill area with large quantities of water.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	‣ Handle gently. Use good occupational work practice. ‣ Observe manufacturer's storage and handling recommendations contained within this SDS. ‣ Avoid all personal contact, including inhalation. ‣ Avoid smoking, naked lights, heat or ignition sources. ‣ Explosives must not be struck with metal implements. ‣ Avoid mechanical and thermal shock and friction. ‣ Use in a well ventilated area. ‣ Avoid contact with incompatible materials. ‣ When handling **DO NOT** eat, drink or smoke. ‣ Avoid physical damage to containers. ‣ Always wash hands with soap and water after handling. ‣ Work clothes should be laundered separately. ‣ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions) ‣ Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame. ‣ Establish good housekeeping practices. ‣ Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds. ‣ Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimise the probability of a "secondary" explosion. According to NFPA Standard 654, dust layers 1/32 in.(0.8 mm) thick can be sufficient to warrant immediate cleaning of the area. ‣ Do not use air hoses for cleaning. ‣ Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Vacuums with explosion-proof motors should be used. ‣ Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a source of ignition. ‣ Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and other national guidance.

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	‣ Do not empty directly into flammable solvents or in the presence of flammable vapors. ‣ The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges. Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source. ‣ Do NOT cut, drill, grind or weld such containers. ‣ In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.
Other information	‣ Store cases in a well ventilated magazine licensed for the appropriate Class, Division and Compatibility Group. ‣ Rotate stock to prevent ageing. Use on FIFO (first in-first out) basis. ‣ Observe manufacturer's storage and handling recommendations contained within this SDS. ‣ Store in a cool place in original containers. ‣ Keep containers securely sealed. ‣ No smoking, naked lights, heat or ignition sources. ‣ Store in an isolated area away from other materials. ‣ Keep storage area free of debris, waste and combustibles. ‣ Protect containers against physical damage. ‣ Check regularly for spills and leaks **NOTE**: If explosives need to be destroyed contact the Competent Authority.

Conditions for safe storage, including any incompatibilities

Suitable container	‣ All packaging for Class 1 Goods shall be in accordance with the requirements of the relevant Code for the transport of Dangerous Goods. ‣ Class 1 is unique in that the type of packaging used frequently has a very decisive effect on the hazard and therefore on the assignment to a particular division Packaging for explosive substances shall meet the test requirements for Packaging Group II. Explosives Code Packing Instruction P114(b) or 114(b) General packaging provisions of 4.1.1, 4.1.3 and special provision 4.1.5 are to be met. For UN 0160, 0161 - If outer packaging is drum then inner packaging is not required. For UN 0160, 0161 - If outer packaging is 1A2 or 1B2 metal drums then drum construction shall be such that risk of explosion, by reason of increase by internal pressure from internal or external causes, is prevented. For UN 0077, 0132, 0234, 0235, 0236, packagings are to be lead free, otherwise: Inner Packagings: Bags: Paper Kraft, Plastics, Textiles - sift proof, Woven Plastic - sift proof Receptacles: Fibreboard, Metal, Paper, Plastic, Woven Plastic - sift proof Intermediate Packagings: Not necessary Outer Packagings: Boxes: Natural Wood (4C1), Natural Wood -sift proof (4C2), Plywood (4D), Reconstituted Wood (4F), Fibreboard (4G) Drums: Steel, Removable Head (1A2), Aluminium, removable head (1B2), Plywood (1D), Fibre (1G), Plastic, removable head (1H2)
Storage incompatibility	‣ Avoid contact with other explosives, pyrotechnics, solvents, adhesives, paints, cleaners and unauthorized metals, plastics, packing equipment and materials. ‣ Avoid contamination with acids, alkalis, reducing agents, amines and phosphorus. Store drums on end and invert them regularly (at least monthly) to avoid separation of the desensitising liquid. Keep dampened. **Do NOT** allow to dry. ‣ Avoid reaction with oxidising agents

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	diphenylamine	Diphenylamine	10 mg/m3	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
diphenylamine	Diphenylamine	30 mg/m3	180 mg/m3	220 mg/m3

Ingredient	Original IDLH	Revised IDLH
nitrocellulose	Not Available	Not Available

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diphenylamine	Not Available	Not Available

Exposure controls

Appropriate engineering controls

Engineering controls for explosive substances are designed to reduce or eliminate fragmentation and/or blast effects either by suppression of the source of detonation or by protection at the exposed location, or both. Barricades, shields, contained detonation chambers, and “zero quantity-distance (Q-D)” magazines are examples of engineering controls.
Engineering controls are designed and tested in a rigorous fashion. The construction of the engineering control must be carefully duplicated in field applications to assure it will function properly.
It is thus imperative that engineering controls be built exactly in accordance with the design package, and that they be used only for the substances for which they are authorised.

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
The basic types of engineering controls are:
Process controls which involve changing the way a job activity or process is done to reduce the risk.
Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific circumstances. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection

Eye and face protection

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

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Skin protection	See Hand protection below
Hands/feet protection	▸ Wear chemical protective gloves, e.g. PVC. ▸ Wear safety footwear or safety gumboots, e.g. Rubber The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and.has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: · frequency and duration of contact, · chemical resistance of glove material, · glove thickness and · dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. · Contaminated gloves should be replaced. As defined in ASTM F-739-96 in any application, gloves are rated as: · Excellent when breakthrough time > 480 min · Good when breakthrough time > 20 min · Fair when breakthrough time < 20 min · Poor when glove material degrades For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. · Non-sparking or conductive footwear essential. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.
Body protection	See Other protection below
Other protection	For handling explosives or explosive compositions: ▸ Wear close-fitting flame-protection treated clothing closed at the neck and sleeves. ▸ Cotton underwear, socks and conductive shoes are recommended to avoid human static discharge. Manufacture may require: ▸ Non-static flame retardant treated clothing ▸ Access to deluge Safety shower ▸ Barrier cream.

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete

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- respiratory protection program.
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Small grey green disc shaped granules, insoluble in water.

Physical state	Divided Solid	**Relative density (Water = 1)**	Approx. 0.6
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	168
pH (as supplied)	Not Applicable	**Decomposition temperature**	Explosive
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	Not Applicable
Initial boiling point and boiling range (°C)	Not Available	**Molecular weight (g/mol)**	Not Applicable
Flash point (°C)	Not Applicable	**Taste**	Not Available
Evaporation rate	Not Applicable	**Explosive properties**	Not Available
Flammability	Not Applicable	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	Not Applicable	**Surface Tension (dyn/cm or mN/m)**	Not Applicable
Lower Explosive Limit (%)	Not Applicable	**Volatile Component (%vol)**	Negligible
Vapour pressure (kPa)	Negligible	**Gas group**	Not Available
Solubility in water	Immiscible	**pH as a solution (1%)**	Not Applicable
Vapour density (Air = 1)	Not Applicable	**VOC g/L**	Not Applicable

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	‣ Presence of shock and friction ‣ Presence of heat source and ignition source ‣ Product is considered stable under normal handling conditions. ‣ Stable under normal storage conditions. ‣ Hazardous polymerization will not occur. ‣ Avoid contact with other explosives, pyrotechnics, solvents, adhesives, paints, cleaners and unauthorized metals, plastics, packing equipment and materials. ‣ Avoid contamination with acids, alkalis, reducing agents, amines and phosphorus.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual. Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled. If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result

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	in excessive exposures.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual. The substance and/or its metabolites may bind to haemoglobin inhibiting normal uptake of oxygen. This condition, known as "methaemoglobinemia", is a form of oxygen starvation (anoxia). Symptoms include cyanosis (a bluish discolouration skin and mucous membranes) and breathing difficulties. Symptoms may not be evident until several hours after exposure. At about 15% concentration of blood methaemoglobin there is observable cyanosis of the lips, nose and earlobes. Symptoms may be absent although euphoria, flushed face and headache are commonly experienced. At 25-40%, cyanosis is marked but little disability occurs other than that produced on physical exertion. At 40-60%, symptoms include weakness, dizziness, lightheadedness, increasingly severe headache, ataxia, rapid shallow respiration, drowsiness, nausea, vomiting, confusion, lethargy and stupor. Above 60% symptoms include dyspnea, respiratory depression, tachycardia or bradycardia, and convulsions. Levels exceeding 70% may be fatal.
Skin Contact	Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result.
Chronic	Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis, caused by particles less than 0.5 micron penetrating and remaining in the lung. The principal hazard is related to the potential of fire/explosion and associated physical injury and toxic fume inhalation.

	TOXICITY	IRRITATION
Propellant APS Flake Series	Not Available	Not Available
nitrocellulose	Oral (rat) LD50: >5000 mg/kg[2]	Not Available
diphenylamine	Dermal (rabbit) LD50: >2000 mg/kg[2]	Eye: adverse effect observed (irritating)[1]
	Oral (rat) LD50: 1120 mg/kg[2]	Skin: no adverse effect observed (not irritating)[1]
Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*	

NITROCELLULOSE	No significant acute toxicological data identified in literature search.
DIPHENYLAMINE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production. Heating of substituted diphenylamines may generate vapours which can irritate the eyes and airways. Drying of skin and mucous membranes leading to irritation may occur with prolonged or repeated contact. Overexposure may cause skin and airway irritation with dizziness and flu-like symptoms. All show a slight to very low order of toxicity following oral or topical administration. There is very low potential to cause gene mutations. Diphenylamine and all its substituted derivatives show slight to moderate acute toxicity. Overall, it is not considered to cause mutations or genetic toxicity. In animal testing, higher concentrations appear to reduce the number of viable offspring. ADI: 0.02 mg/kg/day NOEL: 1.5 mg/kg/day

Acute Toxicity	✗	**Carcinogenicity**	✗
Skin Irritation/Corrosion	✗	**Reproductivity**	✗
Serious Eye Damage/Irritation	✗	**STOT - Single Exposure**	✗

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Respiratory or Skin sensitisation	✗	**STOT - Repeated Exposure**	✓
Mutagenicity	✗	**Aspiration Hazard**	✗

Legend: ✗ *– Data either not available or does not fill the criteria for classification*
✓ *– Data available to make classification*

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
Propellant APS Flake Series	Not Available	Not Available	Not Available	Not Available	Not Available
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
nitrocellulose	EC50	96	Algae or other aquatic plants	579mg/L	4
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
diphenylamine	LC50	96	Fish	3.287mg/L	3
	EC50	48	Crustacea	0.31mg/L	4
	EC50	72	Algae or other aquatic plants	0.048mg/L	1
	BCF	768	Fish	0.0437mg/L	4
	NOEC	504	Crustacea	0.16mg/L	1
Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*				

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
diphenylamine	LOW (Half-life = 56 days)	Not Available

Bioaccumulative potential

Ingredient	Bioaccumulation
diphenylamine	LOW (BCF = 253)

Mobility in soil

Ingredient	Mobility
diphenylamine	LOW (KOC = 1887)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	‣ Containers may still present a chemical hazard/ danger when empty. ‣ Return to supplier for reuse/ recycling if possible. Otherwise: ‣ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ‣ Where possible retain label warnings and SDS and observe all notices pertaining to the product. ‣ Explosives which are surplus, deteriorated or considered unsafe for transport, storage or use shall be destroyed and the statutory authorities shall be notified. ‣ Explosives must not be thrown away, buried, discarded or placed with garbage. ‣ This material may be disposed of by burning or detonation but the operation must be performed under the control of a person competent in the destruction of explosives. Disposal by detonation:

Continued...

- The explosives to be destroyed must be placed in direct contact with fresh priming charge in a hole which is at least 0.6 metre deep and then adequately stemmed.
- No detonators shall be inserted into defective explosives.
- Personnel must be evacuated to a safe distance prior to initiation/firing of the charge.

Disposal by burning:

- Make a sawdust bed or trail adequate for the quantity of explosives to be burned, approximately 400 mm wide and 40 mm deep, upon which the explosive will be laid.
- If sawdust is not available, newspaper may be used.
- Normal precautions shall be taken to avoid the spread of fire.
- Individual trails should not be closer together than 600 mm and should contain not more than 12 kg of explosive.
- Trails should be side by side, NOT in-line, and not more than four should be set up at one time.
- Remove any explosive that is not to be burnt to a distance of at least 300 metre.
- Sufficient diesel oil (never petrol or other highly flammable liquid) should be used to thoroughly wet the sawdust (or paper) at least 4 litre per trail is recommended.
- Light the trail from a long, rolled paper wick which should be placed downwind and in contact with the end 1m of trail that is not covered with explosive. The wind should blow so that the flame from the wick (and later from the burning explosive) will blow away from the unburned explosive as detonation is more likely to occur if the explosive is preheated by the flame.
- If plastic igniter cord (slow) is available, its use for lighting is recommended instead of paper. One end should be coiled into the sawdust or under the paper and the other end lit from a minimum distance of 7m from the trail.
- Retire at least 300m or to a safe place.
- **DO NOT** return to the site for at least 30 minutes after the burning has apparently finished.
- If the fire goes out do not approach for at least 15 minutes after all trace of fire has gone.
- **DO NOT** add more diesel oil unless certain that the flame is completely extinguished.

[DYNO]

- **DO NOT** allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.

SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	NO
HAZCHEM	E

Land transport (ADG)

<table>
<tr><td>UN number</td><td>0161</td></tr>
<tr><td>UN proper shipping name</td><td>POWDER, SMOKELESS</td></tr>
<tr><td>Transport hazard class(es)</td><td><table><tr><td>Class</td><td>1.3C</td></tr><tr><td>Subrisk</td><td>Not Applicable</td></tr></table></td></tr>
<tr><td>Packing group</td><td>Not Applicable</td></tr>
<tr><td>Environmental hazard</td><td>Not Applicable</td></tr>
<tr><td>Special precautions for user</td><td><table><tr><td>Special provisions</td><td>Not Applicable</td></tr><tr><td>Limited quantity</td><td>0</td></tr></table></td></tr>
</table>

Air transport (ICAO-IATA / DGR)

<table>
<tr><td>UN number</td><td>0161</td></tr>
<tr><td>UN proper shipping name</td><td>Powder, smokeless</td></tr>
<tr><td>Transport hazard class(es)</td><td><table><tr><td>ICAO/IATA Class</td><td>1.3C</td></tr><tr><td>ICAO / IATA Subrisk</td><td>Not Applicable</td></tr><tr><td>ERG Code</td><td>1L</td></tr></table></td></tr>
<tr><td>Packing group</td><td>Not Applicable</td></tr>
</table>

Continued...

Environmental hazard	Not Applicable	
Special precautions for user	Special provisions	Not Applicable
	Cargo Only Packing Instructions	Forbidden
	Cargo Only Maximum Qty / Pack	Forbidden
	Passenger and Cargo Packing Instructions	Forbidden
	Passenger and Cargo Maximum Qty / Pack	Forbidden
	Passenger and Cargo Limited Quantity Packing Instructions	Forbidden
	Passenger and Cargo Limited Maximum Qty / Pack	Forbidden

Sea transport (IMDG-Code / GGVSee)

UN number	0161	
UN proper shipping name	POWDER, SMOKELESS	
Transport hazard class(es)	IMDG Class	1.3C
	IMDG Subrisk	Not Applicable
Packing group	Not Applicable	
Environmental hazard	Not Applicable	
Special precautions for user	EMS Number	F-B , S-Y
	Special provisions	Not Applicable
	Limited Quantities	0

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

HSR100164

Safety, health and environmental regulations / legislation specific for the substance or mixture

NITROCELLULOSE(9004-70-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List
Australia Dangerous Goods Code (ADG Code) - Goods Too Dangerous To Be Transported
Australia Explosives Code (AE Code)
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Inventory of Chemical Substances (AICS)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix A
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Index
International Air Transport Association (IATA) Dangerous Goods Regulations
International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List Passenger and Cargo Aircraft
International Maritime Dangerous Goods Requirements (IMDG Code)
United Nations Recommendations on the Transport of Dangerous Goods Model Regulations

DIPHENYLAMINE(122-39-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes
Australia Exposure Standards
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Inventory of Chemical Substances (AICS)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix B (Part 3)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Index
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 10 / Appendix C
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
GESAMP/EHS Composite List - GESAMP Hazard Profiles
IMO IBC Code Chapter 17: Summary of minimum requirements
IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
International Air Transport Association (IATA) Dangerous Goods Regulations
International Maritime Dangerous Goods Requirements (IMDG Code)
United Nations Recommendations on the Transport of Dangerous Goods Model Regulations

National Inventory Status

Continued...

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (nitrocellulose; diphenylamine)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (nitrocellulose)
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Thailand - TECI	Yes
Legend:	*Yes = All CAS declared ingredients are on the inventory* *No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)*

SECTION 16 OTHER INFORMATION

Revision Date	29/07/2019 SW Revision Date 05.09.2019
Initial Date	09/05/2016

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

end of SDS